Statement on the influence of the old and the new lock types to the fire resistance of metal doors, wooden doors, glazed metal doors and glazed wooden doors

Requested by: ABLOY OY

VTT TECHNICAL RESEARCH CENTRE OF FINLAND
VTT BUILDING AND TRANSPORT

Requested by
Abloy Oy
P.O. Box 108 (Wahlforssinkatu 20)
FIN-80101 JOENSUU, Finland

Order
Verbal order on 9 January 2004 by Mr. Esa Parjanen from Abloy Oy

Contact person at VTT
VTT TECHNICAL RESEARCH CENTRE OF FINLAND
VTT BUILDING AND TRANSPORT
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Request for comment
The client request a statement on the influence of the old and new lock types to the fire resistance of metal doors, wooden doors, glazed metal doors and glazed wooden doors.

The client has sent a construction confirmation that presents the correspondences and differences between the old and the new lock types (Appendix 1). General drawings of the locks are presented in Appendix 2.

Background information
The fire resistance tests of Abloy Oy carried out at VTT support this statement.

Statement
We state as our opinion that the fire resistance of the doors are identical with the old and the new lock types.

Annotation
If any changes are made to the construction of the locks this statement is not valid. This statement is not approval of product but evaluation of the fire resistance of these constructions.

Espoo, 2 February 2004

Riitta Kajastila
Group Manager

Matti Immonen
Research Engineer

APPENDICES
Appendix 1 Construction confirmation
Appendix 2 General pictures of the locks

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CONSTRUCTION CONFIRMATION

APPENDIX NO. 1 1(2)
REPORT NO. RTE 305/04
SIGNATURE M. Lunnas
VTT BUILDING AND TRANSPORT

Manufacturer: Abloy Oy

Address: Wahlforssinkatu 20, 80100 JOENSUU, FINLAND

Hereby declare that the products have following mechanical and electrical differences and similarities.

Motor locks

New code	Old code	Difference to old products	Difference to new basic product.
Wooden and metal door locks			
EL520	**8120**	Component shapes have been changed, materials are equal. Basic construction idea is same, only trigger bolt function is not precise equal.	Basic product.
EL522	**8130**	- " -	Cylinder hole (shape of hole) is different.
Profile door locks			
EL420	**8320**	- " -	Basic product.
EL422	**8330**	- " -	Cylinder hole (shape of hole) is different.

Solenoid locks

New code	Old code	Difference to old products	Difference to new basic product
Wooden and metal door locks			
EL560	**EL540** **EL541**	Component shapes have been changed, materials are equal. Basic construction idea is same, only trigger bolt function is not precise equal.Solenoid function changeable → only one product.	Basic product.
EL561	**EL542** **EL543**	- " -	Follower for handle spindle is not splitted.
EL562	**EL544** **EL545**	- " -	Cylinder hole (shape of hole) is different.
EL563	**EL546** **EL547**	- " -	Cylinder hole (shape of hole) is different. Follower for handle spindle is not splitted.

Profile door locks			
EL460	EL440 EL441	- " -	Basic product.
EL461	EL442 EL443	- " -	Follower for handle spindle is not splitted.
EL462	EL444 EL445	- " -	Cylinder hole (shape of hole) is different.
EL463	EL446 EL447	- " -	Cylinder hole (shape of hole) is different. Follower for handle spindle is not splitted.

Micro switch locks

New code	Old code	Difference to old products	Difference to new basic product
Wooden and metal door locks			
EL360	EL340	Component shapes have been changed, materials are equal. Basic construction idea is same, only trigger bolt function is not precise equal.	Basic product.
EL362	EL341	- " -	Cylinder hole (shape of hole) is different.
Profile door locks			
EL260	EL240	- " -	Basic product.
EL262	EL241	- " -	Cylinder hole (shape of hole) is different.

Mechanical locks

New code	Old code	Difference to old products	Difference to new basic product
Wooden and metal door locks			
EL160	EL140	Component shapes have been changed, materials are equal. Basic construction idea is same, only trigger bolt function is not precise equal.	Basic product.
EL162	EL141	- " -	Cylinder hole (shape of hole) is different.
Profile door locks			
EL060	EL040	- " -	Basic product.
EL062	EL041	- " -	Cylinder hole (shape of hole) is different.

Joensuu 29.1.2004

On behalf of Abloy Oy

APPENDIX NO. 1 2(2)
REPORT NO. RTE 305/04
SIGNATURE M. Tunnanen
VTT BUILDING AND TRANSPORT

Jari Kervinen
Product Design Manager

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Y-tunnus 0774324-5
Kotipaikka: Joensuu

EL520

APPENDIX NO. 2 1(8)
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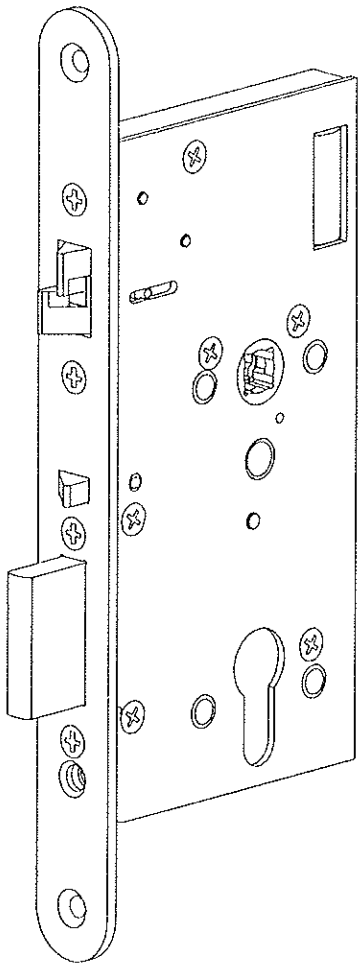

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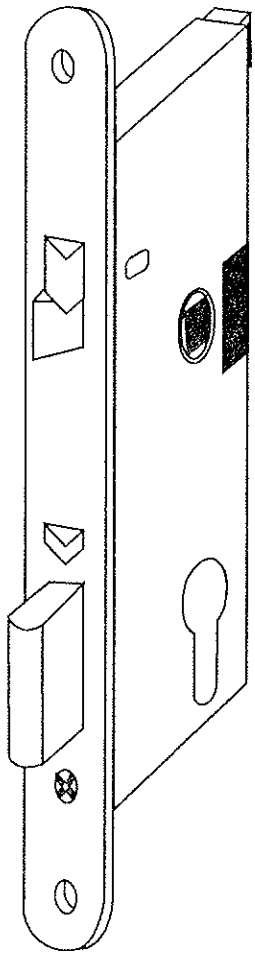
8120



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EL420

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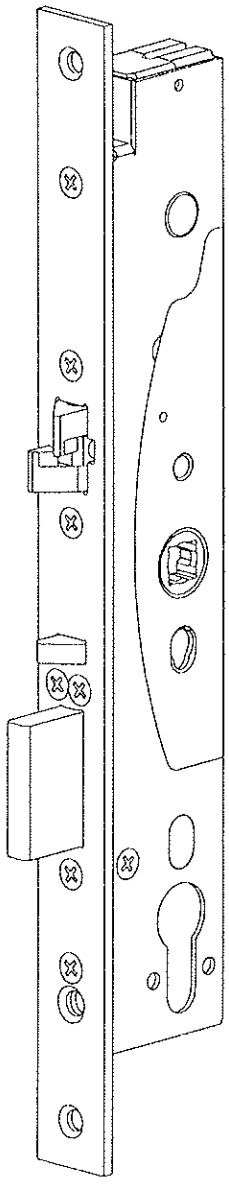

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8320

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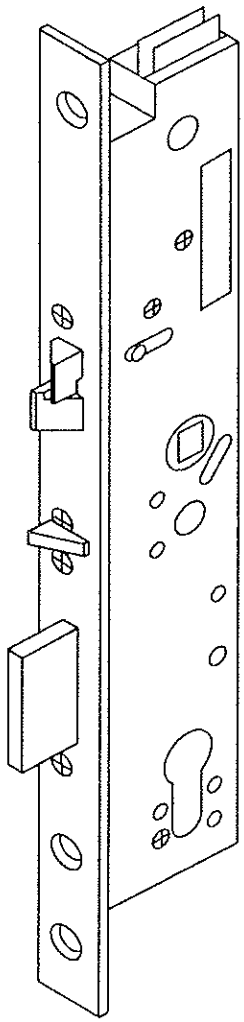

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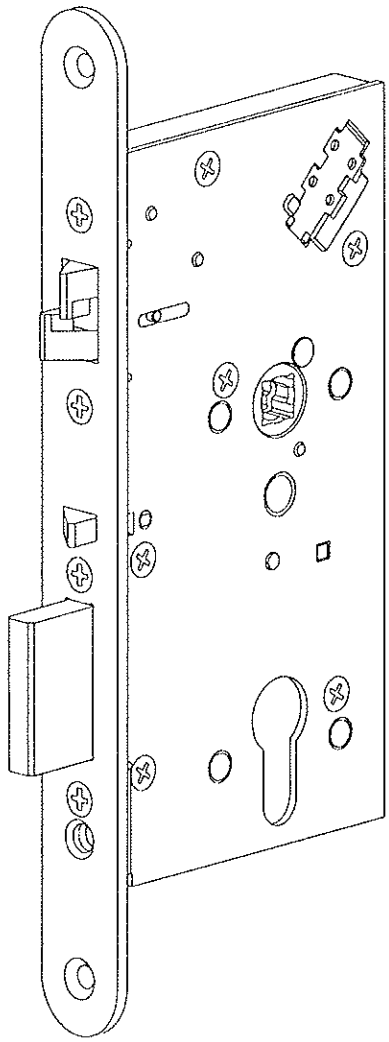
EL560
EL160
EL360



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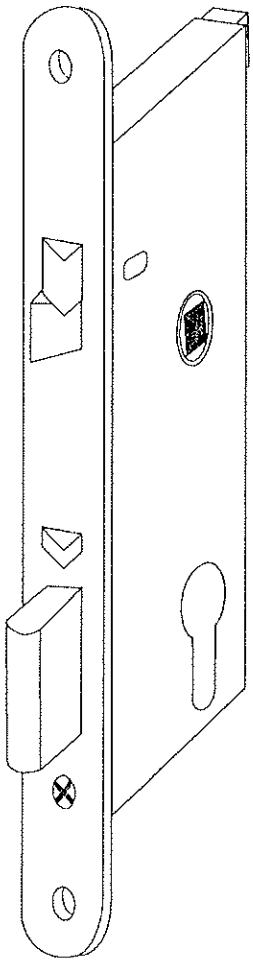
EL540
EL140
EL340



EL460
EL060
EL260

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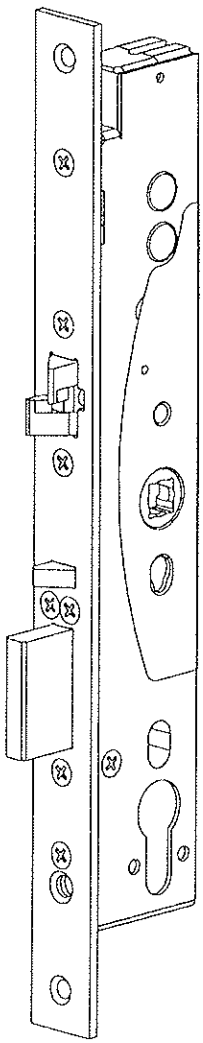

EL440
EL040
EL240

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